

کنترل پروژه تعمیرات اساسی واحد ۳



| ID | Task Name |
|----|--|
| ۱ | ET۵-TRANSFORMERS |
| ۲ | START |
| ۳ | GEN. TRANSFORMER PROPER |
| ۴ | PREP. |
| ۵ | SCAF. AROUND MAIN TRANSFORMER |
| ۶ | check and fix oil leakage from main trans ۲۲۰/۱۹ kv - ۳۱۲۰۵ mva |
| ۷ | check and fix oil leakage of trans should be performed before trans overhaul |
| ۸ | if necessary site inspection |
| ۹ | number of flange for fixing oil leakage max ۱۵ : NO |
| ۱۰ | ۲۰۰۰ liter oil drain in clean oil storage tank |
| ۱۱ | supply of gasket and oil storage tank by contractor |
| ۱۲ | after fixing oil leakage- leakage test with nitrogen gas for at least ۲۴ hours if any leakage fix it and again leakage test |
| ۱۳ | oil injection under vacume , oil circulating |
| ۱۴ | before oil cooling , oil sample for break down voltage and moisture test |
| ۱۵ | this activity is necessary atherwise totall contract will be canceled |
| ۱۶ | BREATHER |
| ۱۷ | CHECK THE DISCOLORATION OF SILICAGEL IN BREATHER |
| ۱۸ | REPLACE SILICAGEL |
| ۱۹ | SILICAGEL TANK BOTTOM OIL GLASS CLEANING |
| ۲۰ | ELECTRICAL TESTS ON COILES |
| ۲۱ | MEASURMENT OF DYNAMIC RESISTANCE OF TAP CHANGER CURRENT VS TIME GRAPH FOR EACH PHASE AND ANALYSIS OF TEST |
| ۲۲ | COILES DC RESISTANCE CHECK (LV SIDE) |
| ۲۳ | COILES DC RESISTANCE CHECK IN ALL TAP , AND RESISTANCE VS TAP POSITION GRAPH FOR EACH PHASE AND ANALYSIS OF TEST |
| ۲۴ | RATIO TEST WITH ANALOGUE AMMETER IN ۱۰۰ MA MAXIMUM RANGE |
| ۲۵ | COILES INSULATION RESISTANCE CHECK AND PI TEST AND INSULATION RESISTANCE IN TWO DIFFERENT VOLTAGE |
| ۲۶ | TAG DELTA AND CAPACITANCE TEST FOR WINDING AND BUSHING BY OMICRON EQUIPMENT |
| ۲۷ | OIL TESTS |
| ۲۸ | MEASURE DIELECTRIC STRENGTH WITH OIL TESTER (> ۴۰KV/۲,۵ MM GAP) |
| ۲۹ | MEASURE MOISTURE CO NTENT IN OIL WITH KARL-FISCHER METHOD (< ۲۰ PPM) , CLIENT MUST APPRPVE SUBCONTRACTOR AND TEST CONDITION , BEFORE UNIT SHUT DOWN |
| ۳۰ | MEASURE - OIL GAS CHROMATOGRAPHY , CLIENT MUST APPRPVE SUBCONTRACTOR AND TEST CONDITION , BEFORE UNIT SHUT DOWN |
| ۳۱ | MEASURE ACID VALUE (< ۰,۲ MG KOH/G) , INTERFACIAL TENSION (IFT) AND OIL POWER FACTOR , CLIENT MUST APPRPVE SUBCONTRACTOR AND TEST CONDITION , BEFORE UNIT SHUT DOWN |
| ۳۲ | CONSERVATOR |
| ۳۳ | Inspection of all surfaced body transfor oil leakage and repair it |
| ۳۵ | OIL GAUGE GLASS OF CONSERVARTOR CLEAN UP |
| ۳۶ | OIL DRAIN FOR GASKET & O-RING REPLACEMENT IF NECESSARY |
| ۳۷ | FANS / PUMPS |
| ۳۸ | COOLING FANS |
| ۴۰ | MEASURE INSULATION RESISTANCE IMMEDIATELY AFTER STOPPAGE OF FAN WITH A ۵۰۰V MEGGER (> ۲ M) |
| ۴۱ | OBSERVATION OF RUNNING BEARING SOUND & MOTOR VIBRATION (< ۰,۰۲ MM) |
| ۴۲ | DISASSEMBLE , INSPECTION , REPLACEMENT |
| ۴۳ | OIL PUMPS |
| ۴۵ | MEASURE INSULATION RESISTANCE IMMEDIATELY AFTER STOPPAGE OF PUMP WITH A ۵۰۰V MEGGER (> ۱۰ M) |
| ۴۶ | MEASURE DIFFERENTIAL CURRENT BETWEEN EACH PHASE (< ۱۰٪) |
| ۴۷ | OIL FLOW INDICATOR FOR EACH PUMP |
| ۴۸ | OBSERVATION OF RUNNING BEARING SOUND & MOTOR VIBRATION (< ۰,۰۲ MM) |
| ۴۹ | DISASSEMBLE , INSPECTION , REPLACEMENT |
| ۵۷ | CONTROL PANEL & TERMINAL BOX & CABLES |
| ۵۸ | CHECK THE WATER PROOFNESS OF ALL CONTROL WIRING CONNECTIONS |
| ۵۹ | ASCERTAIN THE TIGHTNESS OF ALL CONTROL WIRING CONNECTIONS |
| ۶۰ | ALL SWITCHES, LAMPS & ANNUNCIATION FUNCTION CHECK |
| ۶۱ | MEASURE INSULATION RESISTANCE OF CABLES WITH ۵۰۰V MEGGER |
| ۶۲ | ALARM CHECK |
| ۶۳ | AC SUPPLY FAIL |
| ۶۴ | FAN MOTOR FAIL |
| ۶۵ | OIL TEMP. HIGH |

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| ID | Task Name |
|-----|--|
| ۶۶ | WINDING TEMP. HIGH |
| ۶۷ | WINDING TEMP. VERY HIGH |
| ۶۸ | OIL FLOW STOP |
| ۶۹ | PUMP MOTOR FAIL |
| ۷۰ | TR OIL LEVEL LOW |
| ۷۱ | OLTC OIL LEVEL LOW |
| ۷۲ | PRESS RELIFE DEVICE OPERATE |
| ۷۳ | OLTC PRESS HIGH |
| ۷۴ | OLTC DRIVE POWER FAILURE |
| ۷۵ | OUTSIDE CONNECTIONS |
| ۷۶ | CHECK FOR DISCOLORATION |
| ۷۷ | ALL CONNECTION BOLT TIGHTENING CHECK |
| ۷۸ | POWER CONNECTION (INPUT & OUTPUT) TIGHTENING CHECK |
| ۷۹ | BUSHING CT OUTPUT CONNECTIONS CHECK |
| ۸۰ | BUCHHOLZ RELAY OPERATION CHECK |
| ۸۱ | INSPECT OF BUS DUCT |
| ۸۲ | RADIATORS |
| ۸۳ | CLEANING OF ALL SURFACES |
| ۸۴ | REPAINTING OR TOUCH UP NECESSARY SECTIONS |
| ۸۵ | SURGE ARRESTER |
| ۸۶ | SURFACE POLLUTION CLEANING |
| ۸۷ | LEAKAGE CUURENT MEASUREMENT , BEFOR SHUT DOWN OF UNIT , RESISTIVE AND CAPACITIVE COMPONENT MEASURMENT OF LEAKAGE CURRENT WITH ANALOGUE AMMETER WITH ۲ MA MAX RANGE |
| ۸۸ | INSULATION RESISTANCE MEASUREMENT |
| ۸۹ | FINAL ACTIVITIES |
| ۹۰ | REMOVE SCAF. AROUND MAIN TRANSFORMER |
| ۹۱ | END |
| ۹۲ | GEN.TRANSFORMER . EARTHING SWITCHES |
| ۹۳ | SERVICING |
| ۹۴ | CONDUCTING PART |
| ۹۵ | CONTACT PART |
| ۹۶ | CLEAN THE CONTACTING FACE |
| ۹۷ | CLEAN SEMI-SPHERICAL PROJECTION SURFACE OF FINGER ROOT |
| ۹۸ | BURN-OUT OR DEPOSITION REMOVAL & REMADY ACTION |
| ۹۹ | REPLACE CONTACT SPRING, IF NECESSARY |
| ۱۰۰ | CLAMPING BOLTS TIGHTENING |
| ۱۰۱ | REPLACE ALL DAMAGED PARTS DUE TO THRUST DROP-OFF ,IF IT HAPPENED |
| ۱۰۲ | CHECK CONTACT POSITION DISCREPANCY & READJUST , IF NECESSARY |
| ۱۰۳ | HINGE PART |
| ۱۰۴ | CHECK THE DAMAGE & DEFORMATION & CORROSION OF LAMINATED FLEXIBLE CONDUCTOR |
| ۱۰۵ | CARRY OUT NECESSARY REPAIRMENT ,IF THERE IS ISOLATOR SWING |
| ۱۰۶ | TERMINAL SCREWS TIGHTENING |
| ۱۰۷ | TIGHTEN ALL LOOSE PARTS IF THERE IS ENY RUSTY |
| ۱۰۸ | INSULATOR |
| ۱۰۹ | CHECK INSULATION RESISTANCE (> ۲۰۰۰ M) |
| ۱۱۰ | REPLACE INSULATOR ,IF NECESSARY |
| ۱۱۱ | INSULATOR SURFACE CLEANING |
| ۱۱۲ | TIGHTEN INSULATOR MOUNTING BOLTS & NUTS |
| ۱۱۳ | BASE |
| ۱۱۴ | THRUST BEARING |
| ۱۱۵ | CHECK SMOOTH MOVEMENT OF THRUST BEARING |
| ۱۱۶ | CLEAN & RUST TREATMENT THE THRUST BEARING |
| ۱۱۷ | REPLACE THRUST BEARING IF NECESSARY |
| ۱۱۸ | INTER PHASE ROD CONNECTING PIN & INTERPOLE PIPE CONNECTING PIN |
| ۱۱۹ | CHECK FOR BENDING IN EACH PIN |
| ۱۲۰ | CHECK IF THERE IS ANY BROKEN OR CUTTED PIN |
| ۱۲۱ | CHECK FOR BEND IN INTER POLE PIPE |
| ۱۲۲ | DRIVE BEARING FOR DRIVING DEVICE |
| ۱۲۳ | CHECK SMOOTHLY ROTATING |
| ۱۲۴ | REPLACE DRIVE BEARING ,IF NECESSARY |
| ۱۲۵ | APPEARANCE OF ISOLATOR |
| ۱۲۶ | CHECK IF DEAD CENTER IS KEPT FORMED CORRECTLY |

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| ID | Task Name |
|-----|---|
| ۱۳۷ | TESTS AFTER CHECK & SERVICING |
| ۱۳۸ | POWER SWITCHING TEST |
| ۱۳۹ | RATED CONTROL VOLTAGE TEST |
| ۱۴۰ | CONDUCTING PART |
| ۱۴۱ | START |
| ۱۴۲ | VISUAL CHECK FOR ANY ABNORMALITY ON OPERATION |
| ۱۴۳ | MEASURE THE OPERATING TIME TO MAKE CERTAIN THAT THE UNIT IS NORMAL |
| ۱۴۴ | VERIFY THAT THERE IS NO ABNORMALITY IN THE CONTACTING CONDITION AT CLOSING POSITION |
| ۱۴۵ | BASE AND DRIVING DEVICE |
| ۱۴۶ | BE SURE THAT THERE IS NO DEFORMATION OR BEND |
| ۱۴۷ | MAKE SURE THAT THERE IS NO UNUSUAL SOUND GENERATED |
| ۱۴۸ | CHECK IF DEAD CENTER HAS BEEN FORMED CORRECTLY |
| ۱۴۹ | INTERIOR OF OPERATING DEVICE BOX OF ISOLATOR |
| ۱۵۰ | CHECK THE OPERATION OF AUX. SWITCH |
| ۱۵۱ | MINIMUM OPERATING VOLTAGE TEST |
| ۱۵۲ | MEASURE MINIMUM VOLTAGE WHICH PROVIDES PERFECT CLOSING AND OPENING IF NECESSARY |
| ۱۵۳ | MANUAL SWITCHING TEST |
| ۱۵۴ | MEASUREMENT OF MANUAL OPERATION FORCE |
| ۱۵۵ | MEASURE OPERATING FORCE REQUIRED FOR CLOSING AND OPENING IF NECESSARY |
| ۱۵۶ | END |
| ۱۵۷ | UNIT TRANSFORMER PROPER |
| ۱۵۸ | PREP. |
| ۱۵۹ | START |
| ۱۶۰ | SCAF. AROUND UNIT TRANSFORMER |
| ۱۶۱ | BREATHER |
| ۱۶۲ | CHECK THE DISCOLORATION OF SILICAGEL IN BREATHER |
| ۱۶۳ | REPLACE SILICAGEL |
| ۱۶۴ | SILICAGEL TANK BOTTOM GLASS CLEANING |
| ۱۶۵ | ELECTRICAL TESTS ON COILES |
| ۱۶۶ | COILES DC RESISTANCE CHECK (LV SIDE) |
| ۱۶۷ | COILES DC RESISTANCE CHECK IN ALL TAP |
| ۱۶۸ | RATIO TEST ALL TAP WITH ANALOGUE AMMETER IN MA RANGE |
| ۱۶۹ | COILES INSULATION RESISTANCE CHECK AND PI TEST AND INSULATION RESISTANCE IN TWO DIFFERENT VOLTAGE |
| ۱۷۰ | TAG DELTA AND CAPACITANCE TEST FOR WINDING AND BUSHING BY OMICRON EQUIPMENT |
| ۱۷۱ | OIL TESTS |
| ۱۷۲ | MEASURE DIELECTRIC STRENGTH WITH OIL TESTER ($> 40 \text{KV}/2.5 \text{MM GAP}$), BEFORE SHUT DOWN OF UNIT |
| ۱۷۳ | MEASURE MOISTURE CONTENT IN OIL WITH KARL-FISCHER METHOD ($< 20 \text{PPM}$), CLIENT MUST APPROVE SUBCONTRACTOR AND TEST CONDITION , BEFORE SHUT DOWN OF UNIT |
| ۱۷۴ | MEASURE ACID VALUE ($< 0.2 \text{MG KOH/G}$), INTERFACIAL TENSION (IFT) AND OIL POWER FACTOR , CLIENT MUST APPROVE SUBCONTRACTOR AND TEST CONDITION , BEFORE UNIT SHUT DOWN |
| ۱۷۵ | MEASURE - OIL GAS CHROMATOGRAPHY , CLIENT MUST APPROVE SUBCONTRACTOR AND TEST CONDITION , BEFORE SHUT DOWN OF UNIT |
| ۱۷۶ | CONTROL PANEL & TERMINAL BOX & CABLES |
| ۱۷۷ | CHECK THE WATER PROOFNESS OF ALL CONTROL WIRING CONNECTIONS |
| ۱۷۸ | ASCERTAIN THE TIGHTNESS OF ALL CONTROL WIRING CONNECTIONS |
| ۱۷۹ | ALL SWITCHES, LAMPS & ANNUNCIATION FUNCTION CHECK |
| ۱۸۰ | MEASURE INSULATION RESISTANCE OF CABLES WITH 500V MEGGER |
| ۱۸۱ | ALARM CHECK |
| ۱۸۲ | WINDING TEMP. HIGH |
| ۱۸۳ | WINDING TEMP. HIGH HIGH |
| ۱۸۴ | OIL TEMP. HIGH |
| ۱۸۵ | OIL TEMP. HIGH HIGH |
| ۱۸۶ | BUCHHOLZ RELAY ALARM |
| ۱۸۷ | BUCHHOLZ RELAY TRIP |
| ۱۸۸ | PRESS. RELIEF DEVICE VALVE (TRIP) |
| ۱۸۹ | OUTSIDE CONNECTIONS |
| ۱۹۰ | CHECK FOR DISCOLORATION |
| ۱۹۱ | ALL CONNECTION BOLT TIGHTENING CHECK |

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| ID | Task Name |
|-----|--|
| ۱۸۲ | INSPECT OF BUS DUCT |
| ۱۸۳ | RADIATORS |
| ۱۸۴ | Inspection of all surfaced body transfor oil leakage and repair it |
| ۱۸۶ | CLEANING OF ALL SURFACES |
| ۱۸۷ | REPAINTING OR TOUCH UP NECESSARY SECTIONS , (()) |
| ۱۸۸ | OTHER TRANSFORMERS |
| ۱۸۹ | A - UNIT BOILER AUX. TRANSFORMER (AS TEST FORM) |
| ۱۹۰ | OIL LEVEL OF TRANS AND OIL LEAKING CKECK |
| ۱۹۱ | BUSHING CHECKING AND CLEAN UP |
| ۱۹۲ | OIL INSULATION TEST (VOLTAGE TEST) , BEFORE SHUT DOWN OF UNIT |
| ۱۹۳ | MEASURE - OIL GAS CHROMATOGRAPHY , CLIENT MUST APPRPVE SUBCONTRACTOR AND TEST CONDITION BEFORE SHUT DOWN OF UNIT |
| ۱۹۴ | OIL ACIDITY AND HUMIDITY TEST AND INTERFACIAL TENSION (IFT) AND OIL POWER FACTOR , CLIENT MUST APPRPVE SUBCONTRACTOR AND TEST CONDITION , BEFORE SHUT DOWN OF UNIT |
| ۱۹۵ | INSPECTION OF SILLICAGEL AND REPLACEMENT |
| ۱۹۶ | TIGHTING OF ALL CONNECTION |
| ۱۹۷ | BUCHHOLZ RELAY AND THERMAL RELAY CHECK (ALARM & TRIP) |
| ۱۹۹ | INSPECTION OF LV SIDE CT. |
| ۲۰۰ | COILES INSULATION RESISTANCE AND PI TEST AND INSULATION RESISTANCE IN TWO DIFFERENT VOLTAGE (LV-HV) |
| ۲۰۱ | INSULATION RESISTANCE CHECK OF CABLE (LV-HV) |
| ۲۰۲ | RESISTANCE MEASUREMENT OF WINDING (LV SIDE) |
| ۲۰۳ | RESISTANCE MEASUREMENT OF WINDING (HV SIDE) FOR ALL TAP |
| ۲۰۴ | TAP CHANGER CONTINUE CHECK |
| ۲۰۵ | TRANS ABNORMAL ALARM CHECK |
| ۲۰۶ | CIRCUIT BREAKER TRIP ALARM CHECK |
| ۲۰۷ | Inspection of all surfaced body transformer , oil leakage and repair it |
| ۲۰۸ | oil adding of trans |
| ۲۰۹ | BODY CLEAN UP |
| ۲۱۰ | INPUT & OUTPUT CLEAN UP |
| ۲۱۱ | Ratio test for all tap |
| ۲۱۲ | B - UNIT BOILER AUX. TRANSFORMER (AS TEST FORM) |
| ۲۳۵ | A - UNIT TURBINE AUX. TRANSFORMER (AS TEST FORM) |
| ۲۵۸ | B - UNIT TURBINE AUX. TRANSFORMER (AS TEST FORM) |
| ۲۸۱ | A - UNIT COOLING TOWER AUX. TRANSFORMER (AS TEST FORM) |
| ۳۰۴ | B - UNIT COOLING TOWER AUX. TRANSFORMER (AS TEST FORM) |
| ۳۲۷ | STATION TRANSFORMER PROPER |
| ۳۲۸ | PREP. |
| ۳۲۹ | SCAF. AROUND MAIN TRANSFORMER |
| ۳۳۰ | BREATHER |
| ۳۳۱ | CHECK THE DISCOLORATION OF SILICAGEL IN BREATHER |
| ۳۳۲ | REPLACE SILICAGEL |
| ۳۳۳ | SILICAGEL TANK BOTTOM OIL GLASS CLEANING |
| ۳۳۴ | ELECTRICAL TESTS ON COILES |
| ۳۳۵ | MEASURMENT OF DYNAMIC RESISTANCE OF TAP CHANGER , CURRENT VS TIME GRAPH FOR EACH PHASE AND ANALYSIS OF TEST |
| ۳۳۶ | COILES DC RESISTANCE CHECK (LV SIDE) |
| ۳۳۷ | COILES DC RESISTANCE CHECK IN ALL TAP AND RESISTANCE VS TAP POSITION GRAPH FOR EACH PHASE AND ANALYSIS OF TEST |
| ۳۳۸ | RATIO TEST WITH ANALOGUE AMMETER IN ۱۰۰ MA MAXIMUM RANGE |
| ۳۳۹ | COILES INSULATION RESISTANCE CHECK AND PI TEST AND INSULATION RESISTANCE IN TWO DIFFERENT VOLTAGE |
| ۳۴۰ | TAG DELTA AND CAPACITANCE TEST FOR WINDING AND BUSHING BY OMICRON EQUIPMENT |
| ۳۴۱ | OIL TESTS |
| ۳۴۲ | MEASURE DIELECTRIC STRENGTH WITH OIL TESTER (> ۴۰KV/۲,۵ MM GAP) |
| ۳۴۳ | MEASURE MOISTURE CO NTENT IN OIL WITH KARL-FISCHER METHOD (< ۳۰ PPM) , CLIENT MUST APPRPVE SUBCONTRACTOR AND TEST CO |
| ۳۴۴ | MEASURE - OIL GAS CHROMATOGRAPHY , CLIENT MUST APPRPVE SUBCONTRACTOR AND TEST CONDITION |
| ۳۴۵ | MEASURE ACID VALUE (< ۰,۲ MG KOH/G) , INTERFACIAL TENSION (IFT) AND OIL POWER FACTOR , CLIENT MUST APPRPVE SUBCONTRACTO |
| ۳۴۶ | CONSERVATOR |
| ۳۴۷ | Inspection of all surfaced body transfor oil leakage and repair it |
| ۳۴۹ | OIL GAUGE GLASS OF CONSERVARTOR CLEAN UP |
| ۳۵۰ | OIL DRAIN FOR GASKET & O-RING REPLACEMENT IF NECESSARY |
| ۳۵۱ | FANS / PUMPS |
| ۳۵۲ | COOLING FANS |

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| ID | Task Name |
|-----|--|
| ۳۵۴ | MEASURE INSULATION RESISTANCE IMMEDIATELY AFTER STOPPAGE OF FAN WITH A ۵۰۰V MEGGER (> ۲ M) |
| ۳۵۵ | MEASURE DIFFERENTIAL CURRENT BETWEEN EACH PHASE (< ۱۰٪) |
| ۳۵۶ | OBSERVATION OF RUNNING BEARING SOUND & MOTOR VIBRATION (< ۰,۰۲ MM) |
| ۳۵۷ | DISASSEMBLE , INSPECTION , REPLACEMENT |
| ۳۵۸ | OIL PUMPS |
| ۳۶۰ | MEASURE INSULATION RESISTANCE IMMEDIATELY AFTER STOPPAGE OF PUMP WITH A ۵۰۰V MEGGER (> ۱۰ M) |
| ۳۶۱ | MEASURE DIFFERENTIAL CURRENT BETWEEN EACH PHASE (< ۱۰٪) |
| ۳۶۲ | OIL FLOW INDICATOR FOR EACH PUMP |
| ۳۶۳ | OBSERVATION OF RUNNING BEARING SOUND & MOTOR VIBRATION (< ۰,۰۲ MM) |
| ۳۶۴ | DISASSEMBLE , INSPECTION , REPLACEMENT |
| ۳۷۲ | CONTROL PANEL & TERMINAL BOX & CABLES |
| ۳۷۳ | CHECK THE WATER PROOFNESS OF ALL CONTROL WIRING CONNECTIONS |
| ۳۷۴ | ASCERTAIN THE TIGHTNESS OF ALL CONTROL WIRING CONNECTIONS |
| ۳۷۵ | ALL SWITCHES, LAMPS & ANNUNCIATION FUNCTION CHECK |
| ۳۷۶ | MEASURE INSULATION RESISTANCE OF CABLES WITH ۵۰۰V MEGGER |
| ۳۷۷ | ALARM CHECK |
| ۳۷۸ | AC SUPPLY FAIL |
| ۳۷۹ | FAN MOTOR FAIL |
| ۳۸۰ | OIL TEMP. HIGH |
| ۳۸۱ | WINDING TEMP. HIGH |
| ۳۸۲ | WINDING TEMP. VERY HIGH |
| ۳۸۳ | OIL FLOW STOP |
| ۳۸۴ | PUMP MOTOR FAIL |
| ۳۸۵ | TR OIL LEVEL LOW |
| ۳۸۶ | OLTC OIL LEVEL LOW |
| ۳۸۷ | PRESS RELIEF DEVICE OPERATE |
| ۳۸۸ | OLTC PRESS HIGH |
| ۳۸۹ | OLTC DRIVE POWER FAILURE |
| ۳۹۰ | OUTSIDE CONNECTIONS |
| ۳۹۱ | CHECK FOR DISCOLORATION |
| ۳۹۲ | ALL CONNECTION BOLT TIGHTENING CHECK |
| ۳۹۳ | POWER CONNECTION (INPUT & OUTPUT) TIGHTENING CHECK |
| ۳۹۴ | BUSHING CT OUTPUT CONNECTIONS CHECK |
| ۳۹۵ | BUCHHOLZ RELAY OPERATION CHECK |
| ۳۹۶ | INSPECT OF BUS DUCT |
| ۳۹۷ | RADIATORS |
| ۳۹۸ | CLEANING OF ALL SURFACES |
| ۳۹۹ | REPAINTING OR TOUCH UP NECESSARY SECTIONS |
| ۴۰۰ | SURGE ARRESTER |
| ۴۰۱ | SURFACE POLLUTION CLEANING |
| ۴۰۲ | LEAKAGE CURRENT MEASUREMENT IF NECESSARY , BEFORE SHUT DOWN OF UNIT , RESISTIVE AND CAPACITIVE COMPONENT MEASUREMENT |
| ۴۰۳ | INSULATION RESISTANCE MEASUREMENT |
| ۴۰۴ | FINAL ACTIVITIES |
| ۴۰۵ | REMOVE SCAF. AROUND MAIN TRANSFORMER |
| ۴۰۶ | END |
| ۴۰۷ | STATION EARTHING SWITCHES |
| ۴۰۸ | SERVICING |
| ۴۰۹ | CONDUCTING PART |
| ۴۱۰ | CONTACT PART |
| ۴۱۱ | CLEAN THE CONTACTING FACE |
| ۴۱۲ | CLEAN SEMI-SPHERICAL PROJECTION SURFACE OF FINGER ROOT |
| ۴۱۳ | BURN-OUT OR DEPOSITION REMOVAL & REMEDY ACTION |
| ۴۱۴ | REPLACE CONTACT SPRING, IF NECESSARY |
| ۴۱۵ | CLAMPING BOLTS TIGHTENING |
| ۴۱۶ | REPLACE ALL DAMAGED PARTS DUE TO THRUST DROP-OFF ,IF IT HAPPENED |
| ۴۱۷ | CHECK CONTACT POSITION DISCREPANCY & READJUST , IF NECESSARY |
| ۴۱۸ | HINGE PART |
| ۴۱۹ | CHECK THE DAMAGE & DEFORMATION & CORROSION OF LAMINATED FLEXIBLE CONDUCTOR |
| ۴۲۰ | CARRY OUT NECESSARY REPAIRMENT ,IF THERE IS ISOLATOR SWING |
| ۴۲۱ | TERMINAL SCREWS TIGHTENING |
| ۴۲۲ | TIGHTEN ALL LOOSE PARTS IF THERE IS ANY RUSTY |
| ۴۲۳ | INSULATOR |

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| ID | Task Name |
|-----|---|
| ۴۲۴ | CHECK INSULATION RESISTANCE (> ۲۰۰۰ M) |
| ۴۲۵ | REPLACE INSULATOR ,IF NECESSARY |
| ۴۲۶ | INSULATOR SURFACE CLEANING |
| ۴۲۷ | TIGHTEN INSULATOR MOUNTING BOLTS & NUTS |
| ۴۲۸ | BASE |
| ۴۲۹ | THRUST BEARING |
| ۴۳۰ | CHECK SMOOTH MOVEMENT OF THRUST BEARING |
| ۴۳۱ | CLEAN & RUST TREATMENT THE THRUST BEARING |
| ۴۳۲ | REPLACE THRUST BEARING IF NECESSARY |
| ۴۳۳ | INTER PHASE ROD CONNECTING PIN & INTERPOLE PIPE CONNECTING PIN |
| ۴۳۴ | CHECK FOR BENDING IN EACH PIN |
| ۴۳۵ | CHECK IF THERE IS ANY BROKEN OR CUTTED PIN |
| ۴۳۶ | CHECK FOR BEND IN INTER POLE PIPE |
| ۴۳۷ | DRIVE BEARING FOR DRIVING DEVICE |
| ۴۳۸ | CHECK SMOOTHLY ROTATING |
| ۴۳۹ | REPLACE DRIVE BEARING ,IF NECESSARY |
| ۴۴۰ | APPEARANCE OF ISOLATOR |
| ۴۴۱ | CHECK IF DEAD CENTER IS KEPT FORMED CORRECTLY |
| ۴۴۲ | TESTS AFTER CHECK & SERVICING |
| ۴۴۳ | POWER SWITCHING TEST |
| ۴۴۴ | RATED CONTROL VOLTAGE TEST |
| ۴۴۵ | CONDUCTING PART |
| ۴۴۶ | START |
| ۴۴۷ | VISUAL CHECK FOR ANY ABNORMALITY ON OPERATION |
| ۴۴۸ | MEASURE THE OPERATING TIME TO MAKE CERTAIN THAT THE UNIT IS NORMAL |
| ۴۴۹ | VERIFY THAT THERE IS NO ABNORMALITY IN THE CONTACTING CONDITION AT CLOSING POSITION |
| ۴۵۰ | BASE AND DRIVING DEVICE |
| ۴۵۱ | BE SURE THAT THERE IS NO DEFORMATION OR BEND |
| ۴۵۲ | MAKE SURE THAT THERE IS NO UNUSUAL SOUND GENERATED |
| ۴۵۳ | CHECK IF DEAD CENTER HAS BEEN FORMED CORRECTLY |
| ۴۵۴ | INTERIOR OF OPERATING DEVICE BOX OF ISOLATOR |
| ۴۵۵ | CHECK THE OPERATION OF AUX. SWITCH |
| ۴۵۶ | MINIMUM OPERATING VOLTAGE TEST |
| ۴۵۷ | MEASURE MINIMUM VOLTAGE WHICH PROVIDES PERFECT CLOSING AND OPENING IF NECESSARY |
| ۴۵۸ | MANUAL SWITCHING TEST |
| ۴۵۹ | MEASUREMENT OF MANUAL OPERATION FORCE |
| ۴۶۰ | MEASURE OPERATING FORCE REQUIRED FOR CLOSING AND OPENING IF NECESSARY |
| ۴۶۱ | END |
| ۴۶۲ | FINISH |